



Uncoated

AlTiN Coated

<b>2-Flute, Ball End, 30° Helix  (.106-.120)</b>					
Cutter ø	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
.106	.318	1-1/2	1/8	<a href="#">RE15306</a>	<a href="#">RE25606</a>
.107	.321	1-1/2	1/8	<a href="#">RE15307</a>	<a href="#">RE25607</a>
.108	.324	1-1/2	1/8	<a href="#">RE15308</a>	<a href="#">RE25608</a>
.109	.327	1-1/2	1/8	<a href="#">RE15309</a>	<a href="#">RE25609</a>
.110	.330	1-1/2	1/8	<a href="#">RE15310</a>	<a href="#">RE25610</a>
.115	.345	1-1/2	1/8	<a href="#">RE15315</a>	<a href="#">RE25615</a>
.120	.360	1-1/2	1/8	<a href="#">RE15320</a>	<a href="#">RE25620</a>

Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	-0.0001, -0.0003	+0.0002, -0.0002



Speeds & Feeds page 215.